

## Product information

# SUNMIDE<sup>®</sup> 153-60S

## Curing Agent

### DESCRIPTION

Sunmide 153-60S is a solution of high molecular weight polyamide resin. Sunmide 153-60S is similar to Sunmide 150-65 but has a higher amine value and activity.

### TYPICAL PROPERTIES

Property	Value	Unit	Method
Amine Value	70 ± 10	mg KOH/g	
Acid Value	3 max		
Viscosity @ 25°C / 77 °F	1500-3500	cP	
Color	12 max	Gardner	
Equivalent Wt/{H}	393		
Non Volatile Content	60 ± 2	%	
Solvent	Xylene / Iso-butanol		

### ADVANTAGES

- Fast dry
- Good adhesion and mechanical property
- Good flexibility
- Low toxicity

### APPLICATIONS

- Industrial maintenance coatings
- Industrial flooring
- General purpose epoxy coatings

### RECOMMENDED USAGE

Between 0.1 and 0.5 % of total formulation weight.  
Add slowly to formulation under moderate agitation

## STORAGE AND HANDLING

Refer to the Safety Data Sheet for Sunmide 153-60S curing agent.

## SHELF LIFE

Approximately 24 months from the date of manufacture in the original sealed container at moderate ambient temperature.

## TYPICAL FORMULATION RATIO

**Epoxy Resin (EEW 450 ~ 550) : 100 (Solid)**  
**Sunmide 153-60S : 80 (Solid)**

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### EVONIK OPERATIONS GMBH

Business Line Crosslinkers  
Paul-Baumann-Str. 1  
45764 Marl  
Germany

[www.evonik.com/crosslinkers](http://www.evonik.com/crosslinkers)

**Product Information:** [APCSE@evonik.com](mailto:APCSE@evonik.com)

**Sample Request:** [APCSE@evonik.com](mailto:APCSE@evonik.com)

### EVONIK CORPORATION

Business Line Crosslinkers  
7001 Hamilton Boulevard  
Trexlerstown, PA 18087  
USA

[CrosslinkersProinfo@evonik.com](mailto:CrosslinkersProinfo@evonik.com)

[Crosslinkers-Samples@evonik.com](mailto:Crosslinkers-Samples@evonik.com)

### EVONIK SPECIALTY CHEMICALS (SHANGHAI) CO., LTD.

Business Line Crosslinkers  
55, Chundong Road  
Xinzhuang Industry Park  
Shanghai, 201108  
China

[CL-Asiainfo@evonik.com](mailto:CL-Asiainfo@evonik.com)

[CL-Asiainfo@evonik.com](mailto:CL-Asiainfo@evonik.com)

