

Product information

DICYANEX[®] 325

Curing Agent

DESCRIPTION

Dicyanex 325 curing agent is a pulverized grade of dicyandiamide containing 3% of an inert flow control additive to inhibit clumping and improve handling. It is designed for use as a latent curing agent for epoxy resins.

TYPICAL PROPERTIES

Property	Value	Unit
Appearance	White, Crystalline Particles	
Melting Point	405-412	°F
Particle Size:		
90 %	<44	microns
50 %	<16	microns
Nitrogen as % of Dicyandiamide	99	
Equivalent Wt/{H}	21	
Recommended Use Level (EEW=190)	4-15	phr

ADVANTAGES

- High level of inert flow control additive prevents clumping and facilitates dispersion into liquid resins
- Enhanced reactivity versus nonpulverized grades in solvent-free Systems
- Shelf stability of up to 6 months @ 77°F (25°C) in properly formulated Systems
- Activation temperature can be varied easily from 356°F - 203°F (180°C - 95°C) with appropriate accelerator selection

APPLICATIONS

- One-component adhesives
- Recreational and industrial pre-preg composites

SHELF LIFE

At least 12 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Dicyanex 325 curing agent.

TYPICAL CURE SCHEDULE

- 1-2 hr @ 356°F (180°C)
- 45 min @ 250°F (120°C) with 0.5 parts Imicure™ AMI-2 curing agent

SUGGESTED ACCELERATORS

Gel Time (month) [150 g mass @ 77°F (25°C)] 12

SUGGESTED ACCELERATORS

**Ancamine® 2014AS/2014FG
Amicure™ UR/UR2T
Imidazoles**

TYPICAL PERFORMANCE

Property	Value	Unit
Tg *	250	°F
when accelerated with Ancamine 2014AS	115	

* Measured using DSC with 50°F (10°C)/min ramp. Value will be higher when accelerated with an imidazole.

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EVONIK OPERATIONS GMBH

Business Line Crosslinkers
Paul-Baumann-Str. 1
45764 Marl
Germany

www.evonik.com/crosslinkers

Product Information: APCSE@evonik.com

Sample Request: APCSE@evonik.com

EVONIK CORPORATION

Business Line Crosslinkers
7201 Hamilton Blvd.
Allentown, PA 18195
USA

CrosslinkersProinfo@evonik.com

Crosslinkers-Samples@evonik.com

**EVONIK SPECIALTY CHEMICALS
(SHANGHAI) CO., LTD.**

Business Line Crosslinkers
55, Chundong Road
Xinzhuang Industry Park
Shanghai, 201108
China

CL-Asiainfo@evonik.com

CL-Asiainfo@evonik.com

