

ANCAMINE[®] BDMA**Curing Agent****DESCRIPTION**

Ancamine BDMA (Benzyldimethylamine) curing agent is a catalytic curing agent for epoxy resins. It is commonly used as an accelerator for anhydrides, dicyandiamide and cycloaliphatic amines.

TYPICAL PROPERTIES

Property	Value	Unit	Method
Colour	1	Gardner	
Molecular Weight	135.1		
Purity (by GLC)	99 (min)	%	
Specific Gravity @ 68°F	0.89-0.91		
Refractive Index @ 68°F	1.50		
Flash Point	131	°F	open cup
Recommended Use Level			
as an accelerator	1 - 2	phr	EEW=190
as sole curative	6 - 10	phr	EEW=190

SHELF LIFE

Store in air-tight containers away from sources of direct heat or naked flame. Containers of Ancamine BDMA curing agent which have been exposed to the atmosphere may eventually develop a slight white crust on the surface of the liquid. This is due to carbamate formed by the reaction between carbon dioxide and Ancamine BDMA curing agent. The presence of carbamate in the product will not affect its performance in any way.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamine BDMA curing agent.

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