

ANCAMIDE[®] 3537**Curing Agent****DESCRIPTION**

Ancamide 3537 curing agent is an accelerated polyamide adduct supplied in a 4:1 xylene/butanol blend. Ancamide 3537 curing agent is recommended for use in marine and industrial maintenance coatings. Ancamide 3537 exhibits long pot life and fast lacquer dry when used with solid epoxy resins.

TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 25°C	400-1,200	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	157-177	mg KOH/g	Perchloric Acid Titration
Solids Content	60+/-2	%	
Specific Gravity @ 21°C	0.95	g/ml	
Equivalent	540	Wt/{H}	
Recommended use Level	80	PHR	With solvent based Bisphenol A diglycidyl ether solution(EEW=670)

ADVANTAGES

- Long pot life
- Fast lacquer dry

APPLICATIONS

- Marine and Industrial Maintenance coatings

SHELF LIFE

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3537 curing agent.

TYPICAL CURE SCHEDULE

2-7 days

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