

**ANCAMIDE<sup>®</sup> 3524****Curing Agent****DESCRIPTION**

Ancamide 3524 curing agent is a polyaminoamide supplied in xylene/iso-butanol (1:1 solvent). Ancamide 3524 curing agent is recommended for use solvent based marine and industrial maintenance coatings. Ancamide 3524 curing agent exhibits long pot life and fast lacquer dry time.

**TYPICAL PROPERTIES**

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 25°C	1,500-3,500	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	50-59	mg KOH/g	Perchloric Acid Titration
Solids Content	60+/-2	%	
Specific Gravity @ 21°C	0.94		
Equivalent	800	Wt{H}	
Recommended use Level	120	PHR	With solvent based Bisphenol A diglycidyl ether solution (EEW=670)

**ADVANTAGES**

- Long pot life
- Fast lacquer dry

**APPLICATIONS**

- Marine and Industrial Maintenance coatings

## SHELF LIFE

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

## STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3524 curing agent.

## TYPICAL HANDLING PROPERTIES

Property	Value	Unit	Method
Gel Time (250g mix at 23°C)	500-1000	mins	Techne GT-3 Gelation Timer
Typical cure schedule	2-7	days	

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