

Product information

ANCAMIDE[®] 3398

Curing Agent

DESCRIPTION

Ancamide 3398 curing agent is polyaminoamide adduct at 60% solids. Ancamide 3398 curing agent offers excellent corrosion resistance and fast dry. Ancamide 3398 curing agent is recommended for marine and protective coatings.

TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 25°C	1200-2000	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	125-145	mg KOH/g	Perchloric Acid Titration
Solid Contents	60+/-2	%	
Specific Gravity @ 21°C	0.95		
Equivalent	470	Wt{(H)}	
Recommended use Level	70	PHR	With solvent-based Bisphenol A diglycidyl ether solution (EEW=670)

ADVANTAGES

- Corrosion resistance
- Fast dry

APPLICATIONS

- Marine and protective coatings
- Adhesives

SHELF LIFE

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers. Do not freeze.

STORAGE AND HANDLING

Refer to the Material Safety Data Sheet for Ancamide 3398 curing agent.

TYPICAL HANDLING PROPERTIES

Merkmal	Value	Unit	Method
Gel Time (250g mix at 23°C)	500-1000	mins	Techne GT-3 Gelation Timer
Typical cure schedule	2- 7	days	

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