

# ANCAMIDE® 3202

## Curing Agent

### DESCRIPTION

Ancamide 3202 curing agent is a low viscosity, formulated polyaminoamide adduct supplied at 90% solids in ethanol. The curing agent is recommended for high solid coatings, epoxy mortars, concrete adhesives where good adhesion to damp substrates is critical.

### TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 25°C	3100-5800	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	245-270	mg KOH/g	Perchloric Acid Titration
Solids	90+/-2	%	
Specific Gravity @ 21°C	0.98		
Equivalent	190	Wt/{H}	
Recommended use Level	100	PHR	With liquid Bisphenol A diglycidyl ether (EEW=190)

### ADVANTAGES

- Good adhesion to damp concrete
- Good cure under high humidity

### APPLICATIONS

- High solid coatings
- Epoxy mortars
- Concrete adhesives and under water coatings

### SHELF LIFE

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

## STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3202 curing agent.

## TYPICAL HANDLING PROPERTIES

Merkmal	Value	Unit	Method
Gel Time (250g mix at 23°C)	100-110	mins	Techne GT-3 Gelation Timer
Typical cure schedule	2- 7	days	

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