

## Product information

# ANCAMIDE<sup>®</sup> 3200

## Curing Agent

### DESCRIPTION

Ancamide 3200 curing agent is a low viscosity, solvent-free formulated polyaminoamide adduct. The curing agent is recommended for primers, coatings especially in problematical areas such as wet and high humid application areas.

### TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 25°C	1000-2000	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	250-290	mg KOH/g	Perchloric Acid Titration
Specific Gravity @ 21°C	1.01		
Equivalent	115	Wt/{H}	
Recommended use Level	61	PHR	With liquid Bisphenol A diglycidyl ether (EEW=190)

### ADVANTAGES

- Excellent adhesion to damp substrates
- Good corrosion protection
- Rapid property development

### APPLICATIONS

- High-solid coatings
- Marine and Protective coatings

### SHELF LIFE

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

## STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3200 curing agent.

## TYPICAL HANDLING PROPERTIES

Merkmal	Value	Unit	Method
Gel Time (250g mix at 23°C)	75-80	mins	Techne GT-3 Gelation Timer
Typical cure schedule	2- 7	days	

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