

## Product information

# ANCAMIDE<sup>®</sup> 3021

## Curing Agent

### DESCRIPTION

Ancamide 3021 curing agent is a medium viscosity polyamide. It is recommended for use with liquid epoxy resin for the formulation of two component adhesives, coatings and trowelable mortars.

### TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear amber liquid		
Colour	≤ 10	Gardner	ASTM D 1544-80
Viscosity @ 75°C	700-900	mPa.s	Brookfield RVTD, Spindle 4
Amine Value	340-370	mg KOH/g	Perchloric Acid Titration
Specific Gravity @ 21°C	0.96		
Equivalent	130	Wt/{H}	
Recommended use Level	68	PHR	With liquid Bisphenol A diglycidyl ether (EEW=190)

### ADVANTAGES

- Moderate viscosity
- Good adhesion to cementitious substrates

### APPLICATIONS

- Solvent based coatings
- Reactive adhesives
- Trowel mortars

### SHELF LIFE

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

## STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3021 curing agent.

## TYPICAL HANDLING PROPERTIES

Property	Value	Unit	Method
Gel Time (250g mix at 23°C)	110-120	mins	Techne GT-3 Gelation Timer
Typical cure schedule	2-7	days	

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