

AMICURE[®] UR2T

Curing Agent

DESCRIPTION

Amicure UR2T cure accelerator is a substituted urea-based accelerator [1,1'-(4 methy-m-phenylene)bis(3,3 dimethyl urea)] for dicyandiamide-cured epoxy resins. It combines good latency at ambient temperature with rapid cure in systems heated above its activation temperature.

Amicure UR2T cure accelerator is supplied as a micropulverized crystalline solid, which is easily dispersed into liquid epoxy resin.

TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Micronized White Powder		
Melting Point	182-190	°C	
Purity	97	%	
Volatiles	< 0.2	%	
Particle Size (90%)	< 10	µm	
Particle Size (50%)	< 7	µm	
Molecular Weight	272	g/mol	
Recommended Use Level	0.5-3	PHR	With Bisphenol A diglycidyl ether (EEW=190) and 4-8 PHR dicyandiamide

ADVANTAGES

- Rapid cure and property development
- High glass transition temperature
- Good one-pack shelf stability
- Good flow properties

APPLICATIONS

- One-pack paste and film adhesives
- Heat-cure composites
- Pre-preg composites

SHELF LIFE

At least 24 months from the date of manufacture in the original sealed container at ambient temperature.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Amicure UR2T curing Agent.

TYPICAL HANDLING PROPERTIES *

Property	Value	Unit	Method
Gel Time @ 135°C	5.7	min	Hot Plate
Gel Time @ 150°C	3.1	min	Hot Plate
Gel Time @ 177°C	1	min	Hot Plate
DSC Activation Temperature	141	°C	Heating rate 10°C/min
Typical cure schedule (I)	3h @ 135°C		
Typical cure schedule (II)	1h @ 150°C		

TYPICAL PERFORMANCE PROPERTIES *

Property	Value	Unit	Method
Lap Shear (15 min 135°C)	18.5	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Lap Shear (30 min 135°C)	20.1	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Lap Shear (10 min 150°C)	23.9	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Lap Shear (20 min 150°C)	21.2	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Lap Shear (10 min 177°C)	24.0	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Lap Shear (20 min 177°C)	22.4	MPa	Aluminum coupons 25 x 100 (12.5mm overlap; 0.25 mm bondline)
Glass Transition Temperature	118	°C	DSC second scan; heating rate 10°C/min

* 6 PHR Dicy plus 2 PHR Amicure UR2T

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EVONIK OPERATIONS GMBH

Business Line Crosslinkers
Paul-Baumann-Str. 1
45764 Marl
Germany

www.evonik.com/crosslinkers

Product Information: APCSE@evonik.com

Sample Request: APCSE@evonik.com

EVONIK CORPORATION

Business Line Crosslinkers
7001 Hamilton Boulevard
Trexlerstown, PA 18087
USA

CrosslinkersProinfo@evonik.com

Crosslinkers-Samples@evonik.com

**EVONIK SPECIALTY CHEMICALS
(SHANGHAI) CO., LTD.**

Business Line Crosslinkers
55, Chundong Road
Xinzhuang Industry Park
Shanghai, 201108
China

CL-Asiainfo@evonik.com

CL-Asiainfo@evonik.com

